



we **strongly** support
your business





years
with you

Who are we?

Founded in 1995, Medena Commerce stands as a family-driven company in the industrial landscape. With a dedicated team of 68 employees, the company specializes in a comprehensive range of services from turning up to milling as well as welding and assembling. Our commitment to excellence is reflected in our certifications, including **ISO 9001, ISO 14001, EN 1090, and EN 3834-2.**

From the very foundation, and especially today, strengthened by our young team, we are focused on constant growth and development, following trends in the metal industry and implementing new technologies in metal processing.



Respect, professionalism, perseverance. These are the basic values that define us and guide us in our daily work and the way we do business.

Strategy

Proven performance, efficient and flexible operations, the struggle for continuous improvement of business processes, investment in state-of-the-art technologies and continuous education of employees set us apart from our competitors.

Experience

The long-term experience of our senior colleagues supported by young generations is a perfect combination for the transfer of knowledge and experience that makes us an invaluable and productive partner for our clients.

METAL PROCESSING



Milling

We perform milling on vertical and horizontal CNC machining centers on the most modern CNC machining centers, and the maximum dimensions that can be processed are **2000x4000x1200 mm**.

Vertical machining centers:

Mazak VTC 300 3-axes (2013.)

x: 1740, y: 760, z: 660

Mazak VSC 530C 3-axes (2014.)

x: 150, y: 530, z: 510

Hurco VMX 10i (2018.)

x: 660, y: 406, z: 508

Mazak Variaxis i700 5-axes (2018.)

x: 630, y: 1110, z: 600, a: (+30°)(-120°), c: (360°)

Mazak VCN 530C 4-axes (2019.)

x: 1300, y: 550, z: 510, b: (360°)

MTE BF 42000 x: 4000, y: 1200, z: 2000

Horizontal machining centers:

Mazak HCN 5000 (2015.)

x: 730, y: 730, z: 800, b: (360°)

Mazak HCN 4000 (2017.)

x: 560, y: 640, z: 640, b: (360°)





EXCELLENCE

it's our standard

Turning

We perform the turning process on modern CNC machines up to the dimensions **Ø420x1250 mm**. For projects demanding larger dimensions, our classic lathes come into play, capably handling intricate designs up to **Ø900x2000 mm**. In this realm, precision meets scale, and our commitment to delivering excellence remains unwavering.

Medena Commerce is your partner whose turning capabilities transcend conventional boundaries, offering a blend of innovation and professionalism that sets new industry standards.

Turning centers:

HAAS SI20 (2007.)

x: Ø380, z: 530

Mazak QSM 200M (2014.)

with bar feeder

x: Ø360, z: 605

Mazak QSM 350M (2014.)

x: Ø420, z: 730

Mazak QT 350 (2023.)

x: Ø450, z: 1250





MACHINE PARK

Welding

Using all modern welding tools and equipment, we offer you MIG/MAG and TIG welding processes. Our welding plant is located on about 700 m² and is equipped with a carrying capacity of up to **2.6 tons**. Welders are certified according to **EN 287-1** standard. The process is done in accordance with **EN 1090-2** and **EN 3834-2** standards.

For customers seeking specialized controls such as NDT, ultrasonic, or radiographic assessments, Medena Commerce collaborates with accredited welding control laboratories both locally and internationally. Our commitment extends further with a dedicated welding process control team, led by an International Welding Engineer (IWE), ensuring that every weld aligns precisely with the customer's technical requirements.



”
At Medena Commerce, welding is not just an operation; it's a blend of expertise, innovation, and dedication, ensuring the strength and integrity of every weld.

“

FINAL STAGE

Montage

Our commitment to delivering comprehensive solutions extends to the final stages of the production process. As the final stage of the production process, we also offer the service of mechanical and electrical assembly on parts that are produced exclusively in our facilities. This meticulous assembly process ensures that the intricate parts seamlessly come together, guaranteeing not just functionality but optimum performance.



Quality

Unwavering focus on delivering excellence ensures that our clients can place unwavering confidence in the flawless completion of their projects. With quality control we make sure that our production runs smoothly, at lowest possible cost and it helps us to obtain better control of existing manufacturing processes.

All production processes must be monitored by control. Our focus is on prevention and process control, and the final control is what only confirms the success of these activities.



Control processes are carried out with a wide range of manual control devices, and the reliability of the process is additionally confirmed by the use of the final control machine **Wenzel XO 87**, whose dimensions are **800x1000x700 mm**.

Production process quality is confirmed by **ISO 9001** and **CE signature**.



FINAL
control

OUTSOURCED SERVICES

Surface protection

At Medena Commerce, our commitment to delivering excellence extends beyond manufacturing; it encompasses comprehensive solutions for surface protection as well. Surface protection of a part can also be provided for manufactured parts, such as painting, galvanizing, browning, anodising, hardening etc., all in cooperation with our partners.



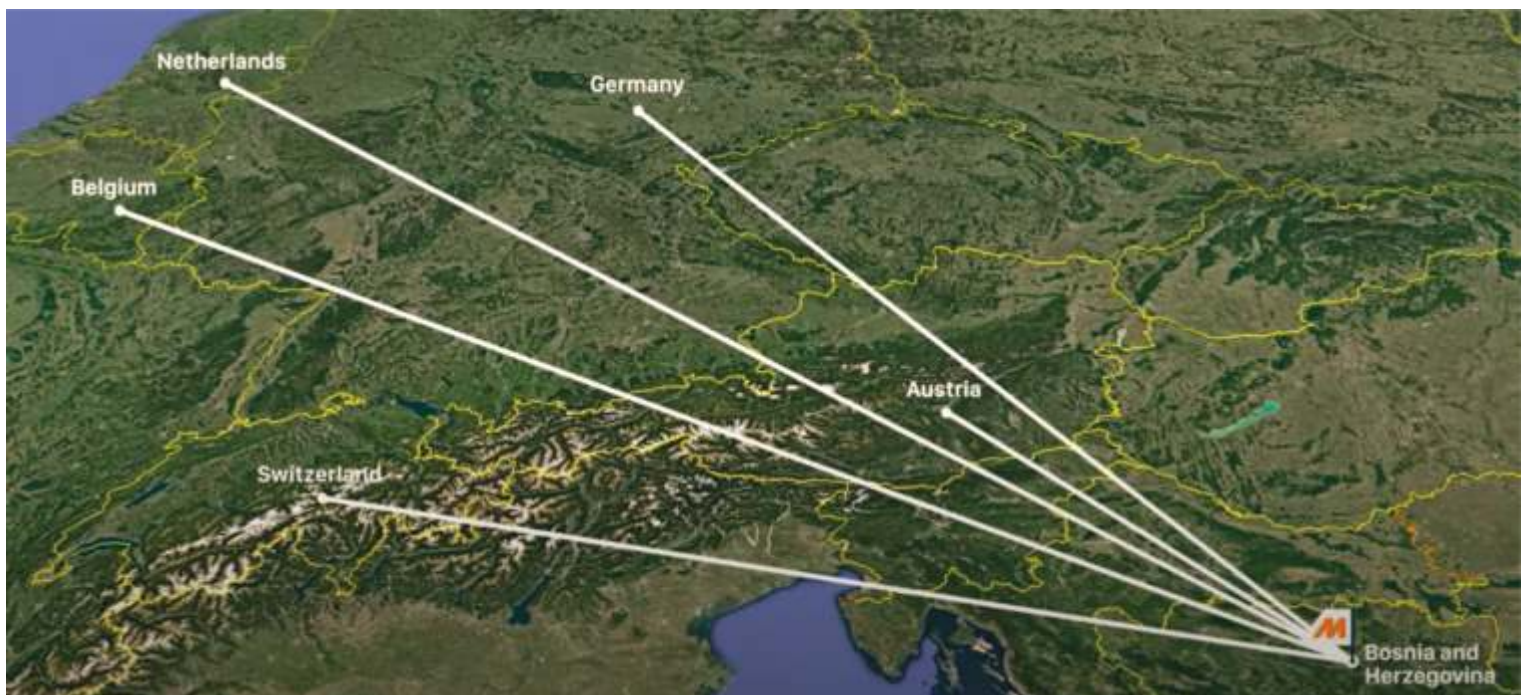
Transport

Our company stand out in the transport landscape as the go-to partner for a wide array of industries and regions. Our specialized transport services cater to the unique needs of **automotive industry**, **food industry**, and **machine industry**. Operating seamlessly in Germany, Netherlands, Switzerland, and Denmark, our extensive reach ensures that your products reach their destination reliably and efficiently.

We organize the transport of our products with our own transport vehicles. Leveraging our own fleet of vehicles with a carrying capacity of up to **1.5 tons**, we ensure timely and secure deliveries.

For larger shipments **over 1.5 tons**, we collaborate with trusted transport partners, guaranteeing the same level of reliability. We can deliver to your adress or directly to construction site, depending on your needs and cost management.

For our customers in Germany (D) and Switzerland (CH), we offer a **bi-weekly delivery schedule**, ensuring a consistent and dependable supply chain.





Headquarters

Dobropolje 3, 74260 Tešanj,
Bosnia & Herzegovina



Phone

+(387) 32 650-465

Do not hesitate to contact us!

Web site

www.medena.ba